



SELF-ADHESIVE LABELS FOR PHARMACEUTICAL INDUSTRY



A complete, competitive, specially designed portfolio for pharmaceutical Companies:

- dedicated production and anti-mix-up procedures, GMP compliant
- accurate, exhaustive documentation
- innovative solutions and flawless graphics
- 100% video inspection controls
- short order preparation time

Product Mix



LABELS DIVISION

- decorative/primary labels
- multipage labels
- multi-ply labels (multi-panel or peel&reseal labels)
- wipe-out anti-tamper labels
- void labels
- solutions for clinical studies
- child-resistant security labels
- serialization
- innovative solutions for all customer's requirements
- sleeve

SYSTEMS DIVISION

- linerplus & linerless labelers and print apply systems
- labeling and tracking systems
- vignette labelers
- laser markers
- tracking and tracing software

Arca Etichette provides

Over 65 years experience in adhesives technology, Quality Controls and Quality Assurance and full range of printing techniques:

- litographic offset
- flexography
- flat-bed and rotary screen-printing
- combination flexo and offset/screen-printing
- hot and cold foil
- holograms and security printing
- digital offset
- digital ink-jet (also in combination with flexo and/or rotary screen)
- variable data printing (V.I.P.)
- braille and warnings
- more than 500 self adhesive materials available for all solution
- serialization randomization/variable coding



Quality



FM 22116 EMS 544494



The mark of responsible forestry



Multipage labels

The ideal solution for transmitting information, using extended space for warnings, dosages, usage procedures, multilingual texts; a single application for dressing the product and combining an information leaflet:

The leaflet can be:

- concertina folded (z-fold)
- booklet folded (to be browsed as a book) for easier consultation

The multipage labels can have:

- protective laminations
- Braille printing in conformity with current regulatory standards



Multi-ply labels

The ideal solution for ingredient list, multilingual texts and detailed instructions in small size for cosmetics and pharmaceutical industry

- available in 2-ply/3-ply/4-ply and 6-ply construction (3/5/7/11 pages)
- 2-ply construction can have two different hinged material layers



Dose Guard™ labels

safe child-proof blister packs (Child Resistant)

Dose Guard™ is built joining different materials and design customized adhesive:

- the adhesive parts adhere to the blister foil
- the non-adhesive parts above the pockets allow the opening
- available CR certification (F1 FDA certified with "peel-peel&push" construction)

Dose Guard™ is available in two different constructions:

- "peel&push"**: the label is lifted using the tab and the product is picked pressing the other blister side
- "peel-peel&push"**: the first label is lifted using the tab, the second label is removed and the product is picked pressing the other blister side



Blood bag labels

- produced with paper/plastic materials with ISEGA certified adhesives
- inks compatible with special migration requirements
- service solutions for donor tracking with variable univocal and RFID barcodes
- t.t. printable



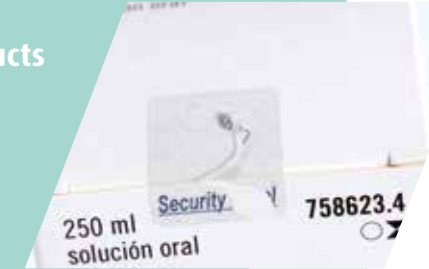
Security labels

Security seals and labels for application on different kind of products (boxes or plastic containers or other products), available in two different constructions:

- Wipe Out:** anti-counterfeiting seals/labels produced with destructible materials, the label breaks in different pieces when lifted from the product or the surface on which they are stuck avoiding the new repositioning
- Void seals/labels:** anti-counterfeiting seals/labels produced with special materials and adhesives; when lifted they leave on the products an evident customized writing avoiding the repositioning

These two models of seals/labels can have additional security features:

- hidden microtexts
- Wood/QFX/Affirm/UV mask inks
- photo/thermochromic inks
- pen reactive inks
- Guilloche papers/printings and watermarked paper



Serialized labels

Innovative solutions for:

- univocal tracking of pharmaceutical products
- fight counterfeiting and brand protection
- grant security and traceability of any single products along production and distribution chain
- patient compliance and possibility of verification of authenticity

Different possible models available with hidden or clear codes:

- void solution with opening evidence
- scratch-off printing for hidden codes for patient authenticity verification

Software for authenticity verification:

- no impact on speed patient verification when database increases





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Shrink labels thermo-retractable labels for vials

- identify the product and provide seal, with the material's thermo-retraction
- replace sleeves, providing multiple advantages:
 - easily detachable perforations allow for product opening
 - the material's adhesive properties ensure that the label remains permanently on the vial
 - guarantee of quality and process controls
 - guarantee security for both manufacturer and user



Labels with a suspension hook for infusions

- with a collapsible hook manufactured with white or transparent material
- with a collapsible, extendable hook, manufactured with transparent material
- with the hanger applied on the label
- both systems conform to DIN 58369 regulatory requirements (suspension tests)



Wrap-Label

- wrapping the product more than 360°
- variable label length
- suitable for ampoules and vials with a very small diameter
- the label can be printed on both sides
- applicable with traditional labeling systems for wraparound products without special features
- available in paper or film not extensible



Labels for clinical studies and for lab special uses

- multipage labels for lab testing with repositionable label to be applied on medical records
- labels with repositionable layer with univocal id for donor tracking on medical records
- labels for any lab usage



The illustrations of products manufactured by third parties by the related brand, in this brochure, are shown just to demonstrate the technical qualities of our labels, accordingly to the different types of products and their packaging.