

Arca 4 Pharma

The range of Arca Etichette products for the pharmaceutical sector; complete, competitive, specially designed

- rigorous quality controls,
- dedicated production and anti-mix-ups procedures, conceived as per GMP,
- accurate, exhaustive documentation,
- innovative solutions and impeccable graphics,
- video inspection controls on 100% of labels,
- short order preparation times,
- flexibility and... dedicated continuous Customer Service.

Innovative packaging solutions for the pharmaceutical industry

Labels Division

- decorative labels/primary
- multi page labels
- wipe-out tamper evident labels
- solutions for Clinical Studies
- solutions for Italian vignette tracking - (I.P.Z.S)
- child-resistant safety labels
- innovative solutions for all customers' needs

Systems Division

- linerplus & linerless labellers and Print & apply systems.
- labelling and tracking systems,
- vignette labellers.

A single source for Customers



Arca Etichette provides

- ISO 9001-2008 certified quality system,
- 14001-2004 environmental certification,
- over 60 years experience in adhesives technology,
- Quality Controls and Quality Assurance,
- full range of printing techniques:
 - lithographic and digital offset
 - flexography
 - flat-bed and rotary screen-printing
 - combination flexo/ screen-printing and offset/ screen-printing
 - hot and cold foil
 - Braille and danger warnings
 - holograms and security printing
 - variable data printing (V.I.P.)
- self-adhesive materials carefully selected and tested,
- 360° consulting (from selecting the right solution to labelling).



MULTIPAGE LABELS, the ideal solution for transmitting information, using extended space

- for transmitting warnings, dosages, usage procedures, multilingual texts,
- a single application for dressing the product and combining an information leaflet:

- the adhesive base is the product's label,
- a multipage leaflet instead of an ordinary leaflet,
- the carton becomes superfluous,
- the best solution for every Customer's needs:
- openable with perforations,
- resealable with and without laminate,
- completely removable from the adhesive base for easier consultation,

- applicable with standard labellers.

A single application - multiple solutions

- Different presentations for the information leaflet:

- accordion fold (z-fold),
- booklet fold (can be browsed like a book) for easier access and consultation,
- both solutions with partial or total coverage of basic label,

- removable internal pages thanks to additional perforations,

- protective laminate renders the product more attractive and label more resistant,

- printable Braille in conformity with current regulatory standards,

- ideal solutions for clinical studies, limited customised quantities and univocal codes.



Patented SECUR-BOOKLET version

- patented solution,
- tamper-evident perforations provide product security: must be torn to access product information,
- laminate protects the product and prevents accidental opening,
- foldable booklet for easy consultation,
- printable Braille in conformity with current regulatory standards,
- repeated consultations after seal opening allowed by resealable adhesive,
- up to 24 pages available for text,
- overprinting of fixed or variable data.



SHRINK LABELS, thermo-retractable labels for capped vials

- printable with a high number of colours,
- identify the product and provide seal, with the material's thermo-retraction,
- replace sleeves, providing multiple advantages:
 - easily detachable perforations allow for product opening,
 - the material's adhesive properties ensure that the label remains permanently on the vial,
 - guarantee of quality and process controls,
- guaranteed security for both manufacturer and user,
- applied with standard labellers.

DOSE GUARD™ label, safe child-proof blister packs

- self-adhesive barrier applied on the blister renders packaging Child-Resistant,
- responds to safety standards for commercial and clinical blisters,
- solution already approved in the UK and USA.
- Dose Guard™ provides numerous advantages:
- tried and tested technology with over 6 years on the market,
- does not require changes to the blister format,
- no production slowdown as with thicker foils,
- allows for non-printing of aluminium foil,
- allows for presentation of blister with coloured graphics,
- can be applied with a standard labeller.



Dose Guard™ is built joining different materials and customised adhesives:

- the adhesive parts adhere to the blister foil,
- the non-adhesive parts above the pockets allow for opening.

Dose Guard™ is produced in two differently built versions:

- **“peel&push”**: the label is lifted using the opening tabs (1) and (2), and the product is removed (3) by pressing on the opposite side of the blister pack,
- **“peel-peel&push”**: the label is lifted, then the second label is lifted and the product is removed by pressing on the opposite side of the blister pack,
- the “peel-peel&push” solution has obtained F1 degree maximum CR certification.





WIPE-OUT labels and tapes, patented closing systems for products, boxes and cartons

- label and tapes with special two-layer construction:
 - lower layer in fragile paper or plastic material,
 - upper layer in transparent UV laminate,
- once applied on the product, if tampered:
 - the upper layer will delaminate at the base,
 - the more fragile lower layer with special pre-cuts will be destroyed,
- the label cannot be detached without destroying it,
- the label can no longer be properly repositioned,
- die-cut labels or continuous adhesive tape for closing boxes,
- applicable with standard labellers or with a hand dispenser (wipe our tapes)

Labels with a SUSPENSION HOOK for infusions

available in two versions:

- with a collapsible hook:
 - rigid hook,
 - white or transparent material,
 - especially suitable for vials exceeding 50 mm in diameter,
- with a collapsible, extendable hook:
 - hook lengthens after folding away,
 - transparent material,
 - especially suitable for vials with a small diameter,
- both systems conform to DIN 58369 regulatory requirements (suspension tests),
- applicable with standard labellers.



WRAP-LABELS wrap around the product for more than 360°

- provides abundant space for information,
- created with special materials and procedures allowing for various wrappings around the product,
- variable label length,
- suitable for ampoules and vials with a very small diameter on which a traditional multipage label would be difficult to apply and read,
- the information on the product cannot be detached,
- the label can be printed on both sides,
- applicable with traditional labelling systems for wraparound products without special features.



Blood bag labels

- produced using paper or plastic materials,
- ISEGA certifications for adhesives,
- inks compatible with special migration requirements,
- flexo prints with UV water based inks,
- service solutions for donor tracking with variable/univocal and Rfid barcodes,
- possibility of developing multipage solutions,
- dedicated and certified thermal transfer overprinting foils,
- printable offline in thermal transfer as well as with inline printing and application.

Labels for special uses

- produced using paper or plastic materials, white and transparent,
- removable, repositionable off-shoots,
- univocal identification allows for donor tracking on medical records,
- variable data printed with V.I.P. technology guaranteeing univocal printed code.



Braille printing

- labels with embossed print for the visually impaired,
- conforming to European directives:
 - EN 272 / EN ISO 11683 (containers with dangerous substances must be marked with embossed pictograms for the visually impaired),
 - legislation 149 dated 26/07/2005 (printing of name of medication on all labels, including multipage labels, with Braille type for the blind and visually impaired),
- printable on both normal and multipage labels,
- produced using white or transparent adhesive materials, applicable on any container,
- the medication's lot number and expiry date can also be printed in Braille.



Labels for clinical studies

special solutions for the clinical testing of pharmaceuticals:

- special multipage labels carrying test information,
- printing of fixed and variable data on the cover,
- child-resistant solutions,
- removable labels can be positioned on medical records.

Italian Vignette

- Arca Etichette is a trustee of the I.P.Z.S. (Italian Government Authority Mint),
- dedicated production department,
- anti-intermixing printing and cutting controls,
- special dedicated packaging,
- Vignette application with As Vignette Open Frame or AS Vignette Block labelling system on formed cartons,
- AS Cardboards for laid-out cartons,
- tracking software for univocally identified unit packages associated with a production lot,
- IQ/OQ documentation,
- validation on all labelling systems provided.



INFORMAXX multipage labels

Featuring a non-adhesive base for insertion into medical devices or other special uses:

- credit card format,
- reclosable multipage with accordion or booklet folded pages (book type),
- up to 12 pages/24 sides,
- protected on both sides with plastic laminate, guaranteeing numerous consultations,
- can be inserted manually or automatically in various packagings, cartons or mailings,
- ideal for information to be conserved and consulted frequently.



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